



Environmental Summary

Inscape System & Bench

Product Design

Inscape System/bench is an innovative office furniture system that combines functional excellence with aesthetic appeal. System universal components, lightweight steel frames, snap on and off tiles and trims, and no- post frame connections enable Inscape System to respond readily and cost-effectively to the need to change, add or delete workstations. New components are designed to easily integrate with existing product to extend the lifecycle of the product.

Supplier Engagement

Our environmental responsibility begins with procurement. We consciously work with our suppliers to ensure eco-friendly materials are entering our manufacturing facilities. Consequently, our energy is being channeled towards recycling and reclaiming waste material originating from production.

Air Quality

- Inscape products are SCS Indoor Advantage Gold Certified (low emitting products)
- Inscape products meet BIFMA X7.1 Standards for indoor air quality
- Our carriers adhere to the Ontario Drive Clean Program and Smart-Way
- Forklift transportation at our facilities run on propane, which is a clean-burning, non-toxic fuel

Sustainable Materials

- Steel components are 100% recyclable and consist of 69% recycled content
- Adhesives are water-based and emit negligible VOC's (Volatile Organic Compounds)
- Formaldehyde-reduced MDF consist of 99% recycled content
- Wood finished worksurfaces can be FSC® certified
- Inscape System can be specified with energy efficient task lighting

Waste Management

- Inscape monitors 100% of waste in manufacturing process.
- Packaging materials consist of 97% recycled content and corrugated cardboard is part of a closed loop recycling system
- Epoxy-Polyester Hybrid powder coatings emit negligible VOC's (Volatile Organic Compounds) and waste material is almost 100% reclaimable
- Waste metal is collected and sent off-site for recycling
- Forklift transportation run on propane which is a clean-burning, non-toxic fuel

Continuous Improvement

- In 2013 a new variable speed drive compressor and a new sequencer were installed that will communicate with all of our compressors to reduce energy consumption.
- In 2014 motion sensors installed throughout the facility
- In 2015 gas meters installed at processes
- In 2016, Inscape reduced the waste water by 33% to the baseline.
- In 2017, the total consumption of energy has declined by over 5% to the baseline.

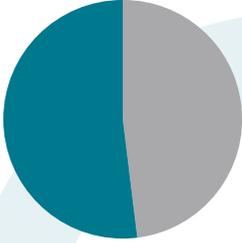
LEED Contributions

- Inscape System and Bench contributes to LEED credits as follows:
- Procurement Practice
- SCS Indoor Advantage Gold Certification
- Packaging
- Waste management
- Recycled content & Reusability



4P's – Sustainable Design Loop

Total of Recycled Content



- Pre & Post Consumer 48%
- New Material 52%

- Scrap metal recycled off site
- Powder paint reclaimed on-site
- Waste water is recycled off-site
- Certain textiles sent as technical & biological nutrients to other manufacturing processes

- 100% recyclable steel
- 100% pre-consumer MDF
- FSC® Certified wood
- Recyclable fabrics

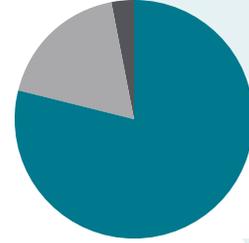
Inscope System & Bench

- Inscope System and Bench offers custom configurations along with endless finish options, and are designed with durability and the environment in mind
- Contributes to LEED credits through its proactive sustainable practices with respect to its product lifecycle
- All products backed by our limited lifetime warranty
- Inscope System is level®3 certified and meets BIFMA X7.1 standards for low-emitting office furniture
- Inscope system and Bench products are SCS indoor Advantage gold certified
- Products are assessed for chemical content to level e3 sec 7.5.1 and 7.5.2.

PACKAGING

- Honeycomb packaging is recyclable
- Printing ink is water soluble

Breakdown of Products Materials

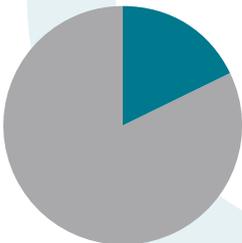


- Steel 79%
- MDF 18%
- Other 3%

PRODUCTION

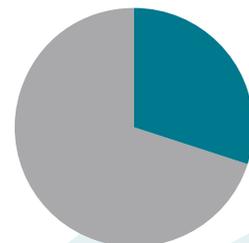
- Paint line energy conservation
- Paint emits negligible VOC's
- Chemical-free fabrics
- Adhesives emit negligible VOC's

Post-Consumer Material



- Pre-Consumer and new material 82%
- Post-Consumer 18%

Recycled Content of Cardboard



- Pre-Consumer R.C. 30%
- Post-Consumer R.C. 70%